



# Maxxam™ PPC-20G Nat

## Polypropylene Copolymer

### Key Characteristics

#### Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

#### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Filler, 20% Filler by Weight • Glass Fiber		
Additive	• Impact Modifier		
Features	• Copolymer	• General Purpose	• Impact Modified
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03	ASTM D792
Specific Volume	26.9 in <sup>3</sup> /lb	0.972 cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>3</sup> (Yield)	7250 psi	50.0 MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	9.0 %	9.0 %	ASTM D638
Flexural Modulus	440000 psi	3030 MPa	ASTM D790
Flexural Strength	9000 psi	62.1 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.2 ft-lb/in	64 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	306 °F	152 °C	ASTM D648

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	61 to 122 °F	16 to 50 °C

**Notes**

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min (51 mm/min)



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